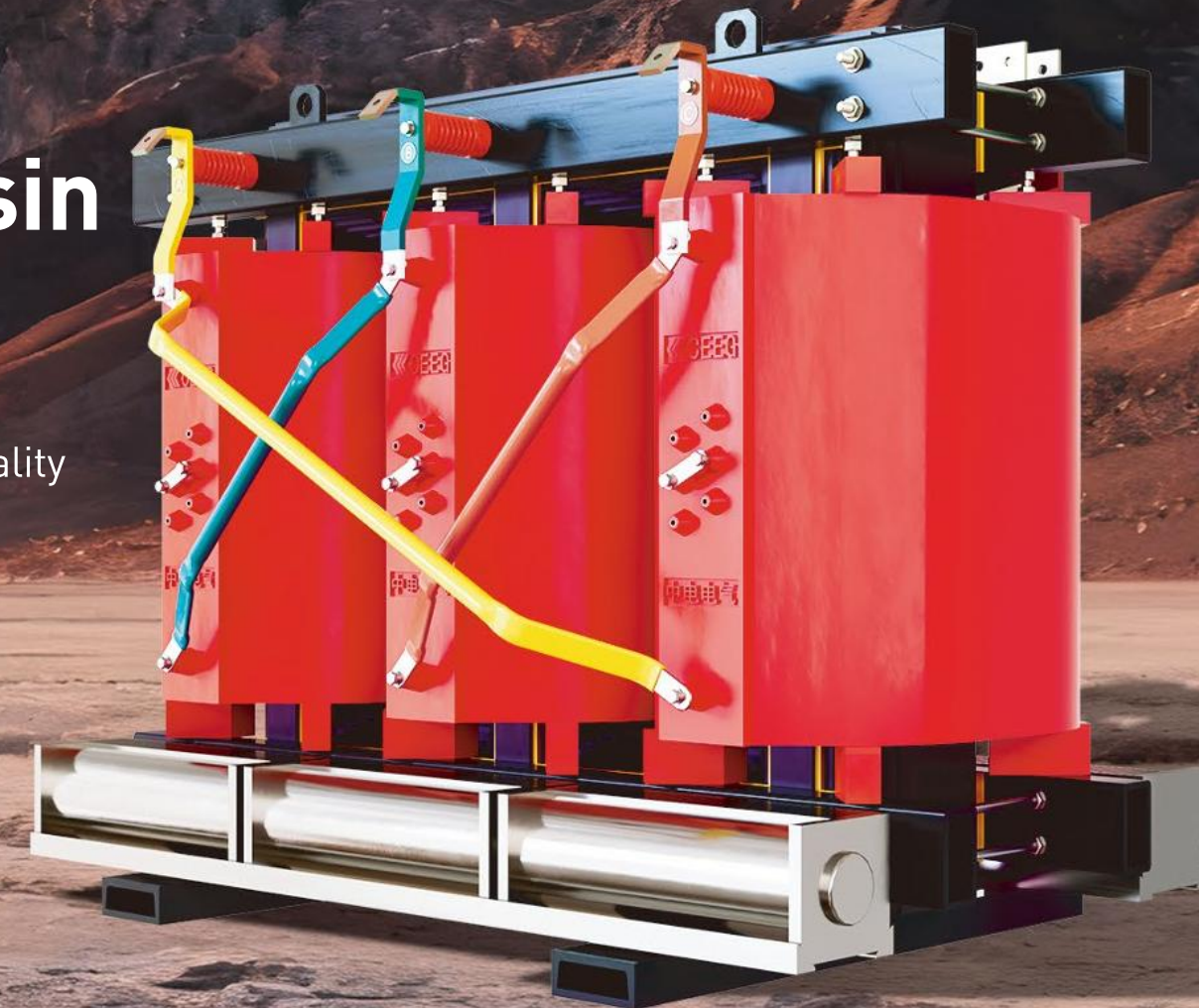




# Cast Dry-Type SC(B) Epoxy Resin Transformer

Crafted with Precision | Perfect Quality



China Electric Equipment Transformer Co., Ltd.

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[www.ceeg.cn](http://www.ceeg.cn) | [www.ceegenergy.com](http://www.ceegenergy.com) | [www.ceegelectric.com](http://www.ceegelectric.com)



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DELIVERING PREMIUM POWER  
TO THE WORLD

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## About CEEG



## CEEG Delivering Premium Power to the World

Since its establishment, China Electric Equipment Transformer Co., Ltd. (CEEG) has remained committed to the core values of Vision, Innovation, and Responsibility, and to its mission of “Delivering Premium Power to the World.”

With more than 30 years of dedication to manufacturing excellence and technological innovation, CEEG has developed three core business segments: Power Transmission & Distribution, Energy Internet (Smart Grid), and Renewable Energy & Energy Storage Solutions.

CEEG has been recognized as a National-Level Specialized, Sophisticated, Distinctive and Innovative “Little Giant” Enterprise. Guided by the principles of safety, energy efficiency, and environmental sustainability, the company is committed to the R&D and manufacturing of power transmission and distribution equipment, and has established an integrated system covering manufacturing, sales, and customer service.

35<sup>Years</sup>

Product and Technology R&D

40w<sup>+</sup>

Units of products operating stably on the grid

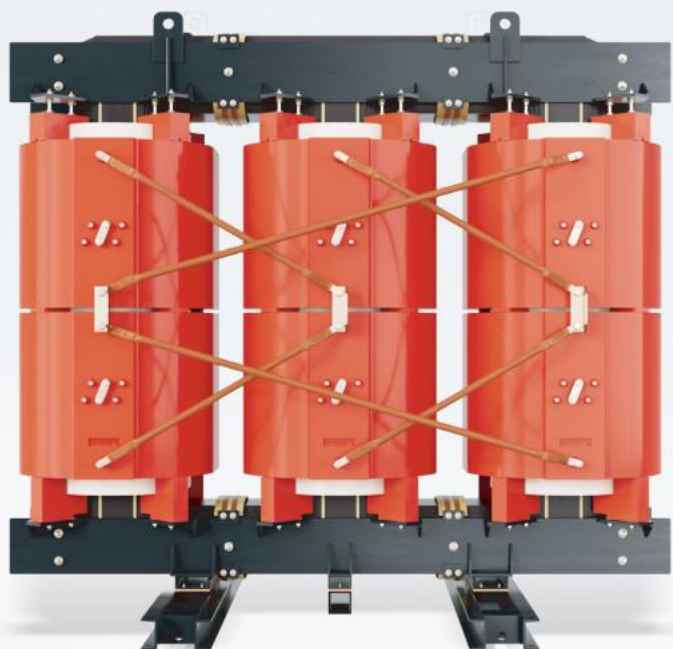
150<sup>+</sup>

Countries and Regions Served

1.2w

Application Projects





## Traction Rectifier Transformer

- Excellent heat dissipation performance and strong overload capability, ensuring reliable operation under Class VI load conditions.
- Optimized balance of key technical parameters enables uniform load distribution and effectively reduces non-characteristic harmonics.
- The winding adopts an axial double-split structure, eliminating the need for a balancing reactor and providing a smoother DC output waveform.
- High mechanical strength, excellent moisture resistance, and partial discharge level  $\leq 5$  pC.
- Low noise and minimal electromagnetic radiation emissions.



## 10kV

- Low losses, low partial discharge levels, low noise, and excellent heat dissipation performance.
- The performance parameters of the SCB12, SCB13, and SCB14 series exceed the requirements of both GB and IEC standards.
- Safe, flame-retardant, fire-resistant, and environmentally friendly, allowing installation directly at load centers.
- Maintenance-free design, easy installation, and low total operating costs.
- High reliability and long service life.
- Excellent seismic resistance.
- Moisture-resistant and corrosion-resistant.



## 35kV

- Non-toxic, flame-retardant, and featuring high mechanical strength.
- Excellent short-circuit withstand capability, low losses, low no-load current, high impact resistance, and low noise levels.
- Strong overload capability, capable of continuous operation at 120% load without forced air cooling.
- High thermal insulation class, with a heat resistance temperature of up to 180°C.

Suitable for densely populated areas and urban substations with limited installation space.

# Attachments



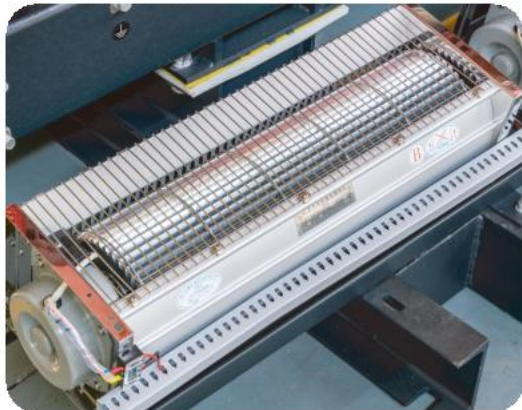
Enclosure

- The protective enclosure is designed for indoor use.
- For indoor installations, an enclosure is generally not required when sufficient space is available, allowing for better heat dissipation and easier maintenance. Optional enclosures with inspection windows are available upon request and can be customized in the customer's preferred color. For indoor installations, an enclosure is generally not required when sufficient space is available, allowing for better heat dissipation and easier maintenance. Optional enclosures with inspection windows are available upon request and can be customized in the customer's preferred color.
- Enclosure protection ratings are generally classified as IP20 or IP23, among others.
- IP20 protects against the ingress of solid foreign objects larger than 12 mm and withstands accidental impacts. IP23 provides all the protection of IP20 and additionally prevents the ingress of water droplets falling at an angle of up to 60° from the vertical.
- Available enclosure materials include powder-coated carbon steel, stainless steel, and aluminum composite panels.



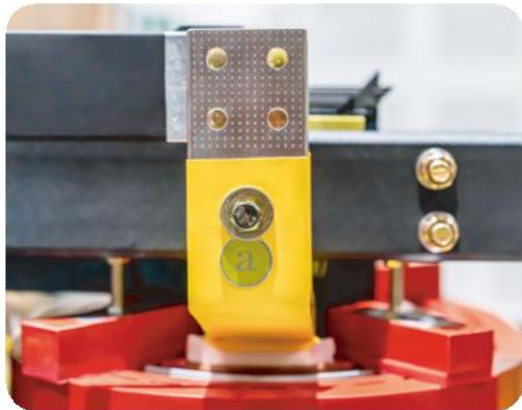
Temperature Control System

- All transformers are equipped with over-temperature protection devices. These devices primarily detect and control transformer temperature via PT thermistors embedded in the low-voltage windings, and output digital signals through RS232/485 communication interfaces. The device provides the following functions:
  - ✓ **Cyclic display of the three-phase winding temperature values during transformer operation.**
  - ✓ **Displays the temperature value of the hottest phase winding.**
  - ✓ **Over-temperature alarm and over-temperature trip.**
  - ✓ **Audible and visual alarm, and automatic cooling fan start-up.**



Air-cooling System

- The cooling methods of dry-type transformers are classified into Natural Air Cooling (AN) and Forced Air Cooling (AF).
- Under Natural Air Cooling (AN), the transformer can continuously deliver 100% of its rated capacity under normal operating conditions.
- Under Forced Air Cooling (AF), the transformer capacity can be increased by up to 50% under normal operating conditions, making it suitable for emergency overloads or intermittent overload operation. However, due to the significant increase in load losses and impedance resistance, long-term continuous overload operation under Forced Air Cooling (AF) is generally not recommended.



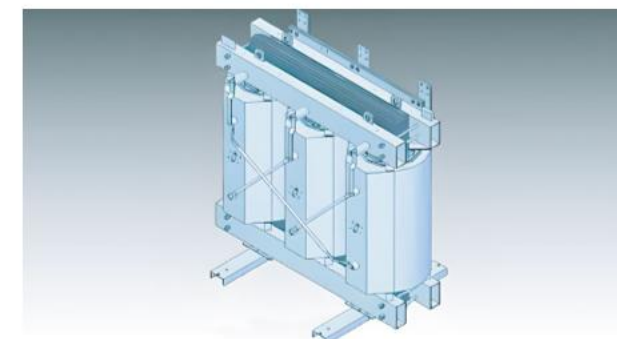
Connection Arrangements

- In general, transformer cable entry and exit configurations can be classified as: bottom-entry/top-exit, top-entry/top-exit, bottom-entry/bottom-exit, and side-entry/side-exit arrangements.
- For transformers with a rated capacity of 200 kVA or below, standard terminal arrangements are adopted. In side-exit configurations, the user is responsible for connecting the transformer terminals to the cable system.
- For transformers with a rated capacity of 1600 kVA and above, phases A, B, and C are equipped with double-row outgoing terminals. The spacing between the two terminal rows is 10 mm for 1600 kVA and 2000 kVA units, and 12 mm for 2500 kVA units.
- As the transformer neutral terminal is located at the upper position, for switchgear where the neutral connection is routed from the bottom, it is recommended that the transformer neutral conductor still be connected to the switchgear from the top.

# Design and Manufacturing

## Product Design

China Electric Equipment Transformer Co., Ltd. has integrated more than 20 years of design, manufacturing, and testing experience from transformer manufacturing facilities across the group to develop an advanced 3D Parametric Design Platform. This proprietary software enables automated design, simulation, performance analysis, and cost optimization, significantly improving design efficiency and product reliability. By fully incorporating the requirements of applicable national and industry standards, the platform ensures that every transformer is designed with advanced technology, optimized performance, and high compliance with quality requirements.



## Advanced Testing and Inspection Equipment

Before shipment, products undergo rigorous testing and inspection in accordance with the requirements of national standards GB1094.XX and JB/T501-XXXX, with partial discharge testing, lightning impulse withstand testing, and noise testing as mandatory inspection items. Advanced testing and inspection equipment, coupled with a comprehensive quality control system, ensure the high quality and superior performance of our products.



### High-Voltage Coil Semi-Finished Products

High-voltage windings are wound with high-quality conductors, reinforced with long- and short-cut glass fiber mat, and cast under vacuum using the world's most advanced Heidrich vacuum casting system. This effectively suppresses partial discharge, with a partial discharge level of  $\leq 5$  PC.



### Low-Voltage Coil Semi-Finished Product

The low-voltage windings are wound using high-quality foil conductors on an automatic foil winding machine. The foil winding machine employs patented "hydraulic energy-saving tension curling device for foil wire,"  $\pm 0.5$  mm high-precision detection, and advanced argon arc welding technology, all of which play a critical role in ensuring the quality of the coil winding.



### Core

The core is made of high-quality, high-permeability grain-oriented silicon steel sheets, using a  $45^\circ$  fully skewed step-lap process. The surface is coated with a special moisture-proof and anti-rust coating, which effectively reduces no-load losses, no-load current, and noise levels.

## Quality Certification

### Dual CNAS-Accredited Laboratories & Authoritative Certification from TÜV Rheinland

#### Testing Quality

The Group operates two CNAS-accredited laboratories and one TÜV Rheinland-witnessed laboratory, equipped with over 100 sets of testing equipment, including surge voltage generators, automatic testers for dielectric loss under interference, multi-channel digital partial discharge analyzers, and environmental test chambers. Its hardware facilities, testing capabilities, and management standards meet international standards.

#### International Mutual Recognition

CNAS laboratory test reports are internationally recognized by 10 global organizations, including the International Accreditation Forum (IAF), the International Laboratory Accreditation Cooperation (ILAC), and the Asia-Pacific Accreditation Cooperation (APAC).

#### Social Responsibility

Drawing on years of experience in technological R&D and engineering applications, the testing platform actively fulfills its social responsibilities while participating in key national research projects and the formulation of national and industry standards, thereby promoting the healthy development of the industry.



中国认可  
国际互认  
检测  
TESTING  
CNAS L21724



Multi-dimensional  
Testing Capabilities



Comprehensive Technical  
Service Capabilities

### Quality Assurance Across Six Key Areas

#### Electrical Safety

Short-circuit test  
Overload temperature  
rise test  
Dielectric withstand  
test

#### Management Safety

EMC test  
Fault waveform recording  
test  
Hardware-in-the-loop (HIL)  
simulation test

#### Structural Safety

Structural strength verification  
System structural simulation  
Short-term and long-term  
structural design validation tests

#### Battery Safety

Crush / impact test  
Overcharge  
/ over-discharge  
test settings  
Short-circuit test

#### Fire Safety

Thermal runaway  
propagation test  
Multidimensional sensing  
and detection test  
UL 9540A certification test

#### Environmental Reliability

Low air pressure test  
Salt spray test  
Thermal shock & damp  
heat cycling test

# Specifications

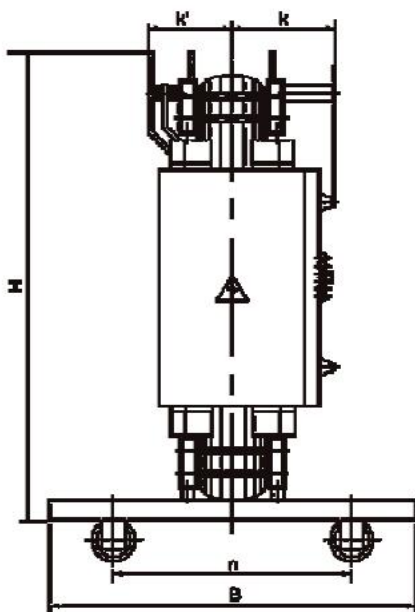
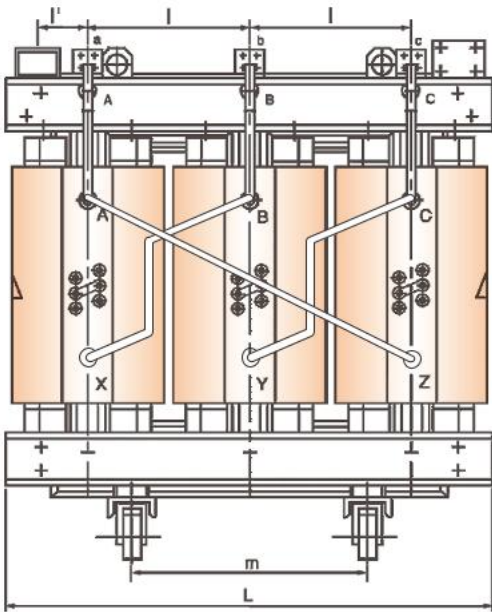
## H-Class Insulation SCB10-315-3150/10

Rated High Voltage: 10 kV (10.5 kV,  
11 kV, 6.6 kV, 6.3 kV, 6 kV)  
Rated Low Voltage: 0.4 kV

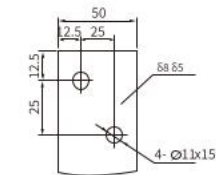
Connection group: Dyn11 or Yyn0  
Insulation level: LI 75 (60) kV / AC 35  
(20) kV / LI AC 3

Tapping range:  $\pm 2 \times 2.5\%$ , etc.

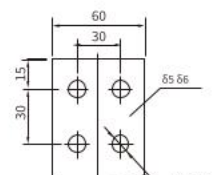
| Model         | UK% | No-load<br>Loss<br>P0 (W) | Load Loss<br>(°C) Pk (W) | 10%  | LPA (AN)<br>dB | B Track<br>Gauge<br>m×n | Main Body Dimensions<br>L×W×H(mm) | Enclosure Dimensions<br>L×W×H (mm) | Unit<br>Weight | Enclosure<br>Weight |
|---------------|-----|---------------------------|--------------------------|------|----------------|-------------------------|-----------------------------------|------------------------------------|----------------|---------------------|
| SCB10-315/10  | 4   | 880                       | 3730                     | 1.0  | 55             | 660×820                 | 1100×890×900                      | 1600×1300×2200                     | 1140           | 240                 |
| SCB10-400/10  | 4   | 980                       | 4280                     | 1.0  | 55             | 660×820                 | 1150×895×930                      | 1600×1300×2200                     | 1300           | 240                 |
| SCB10-500/10  | 4   | 1160                      | 5230                     | 1.0  | 57             | 660×820                 | 1180×905×1010                     | 1600×1300×2200                     | 1550           | 240                 |
| SCB10-630/10  | 6   | 1300                      | 6400                     | 0.85 | 57             | 820×980                 | 1275×960×1020                     | 1800×1400×2200                     | 1900           | 280                 |
| SCB10-800/10  | 6   | 1520                      | 7460                     | 0.85 | 58             | 820×980                 | 1430×1030×980                     | 1800×1400×2200                     | 2170           | 280                 |
| SCB10-1000/10 | 6   | 1770                      | 8760                     | 0.85 | 58             | 820×980                 | 1600×1070×1050                    | 2000×1500×2200                     | 2800           | 300                 |
| SCB10-1250/10 | 6   | 2090                      | 10370                    | 0.85 | 60             | 820×1070                | 1680×1160×1120                    | 2100×1500×2200                     | 3230           | 320                 |
| SCB10-1600/10 | 6   | 2450                      | 12580                    | 0.85 | 60             | 820×1070                | 1820×1180×1260                    | 2300×1600×2200                     | 4090           | 360                 |
| SCB10-2000/10 | 6   | 3050                      | 15560                    | 0.70 | 62             | 1070×1070               | 1920×1200×1300                    | 2300×1600×2200                     | 4770           | 360                 |
| SCB10-2500/10 | 6   | 3600                      | 18450                    | 0.70 | 62             | 1070×1070               | 2030×1230×1360                    | 2400×1600×2200                     | 6060           | 380                 |



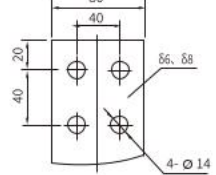
## Low-voltage terminal busbar



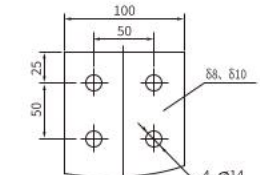
(b) 600A/315-400kVA



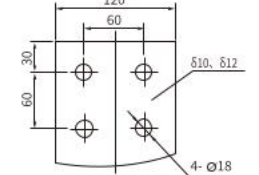
(c) 1000A/500-630kVA



(d) 1500A/800-1000kVA



(e) 2500A/1250-1600kVA



(f) 4000A/2000-2500kVA

Note: The dimensions and data provided in this manual are for design and selection purposes only. The final data shall be subject to the actual product as delivered from the factory. If SCB10 series transformers are required, relevant technical parameters can be obtained by contacting our company by phone.

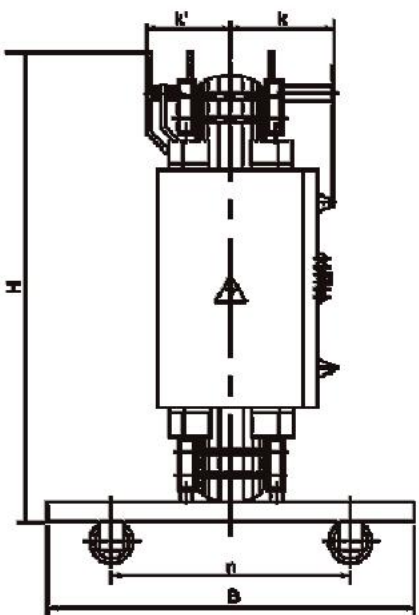
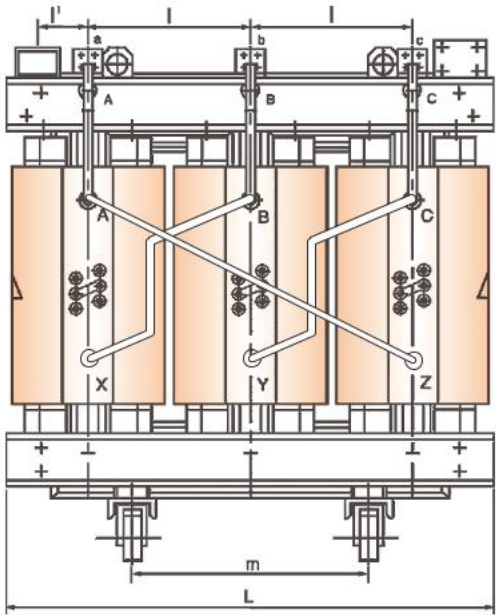
H-Class Insulation  
SCB11-315-3150/10

Rated High Voltage: 10 kV (10.5 kV,  
11 kV, 6.6 kV, 6.3 kV, 6 kV)  
Rated Low Voltage: 0.4 kV

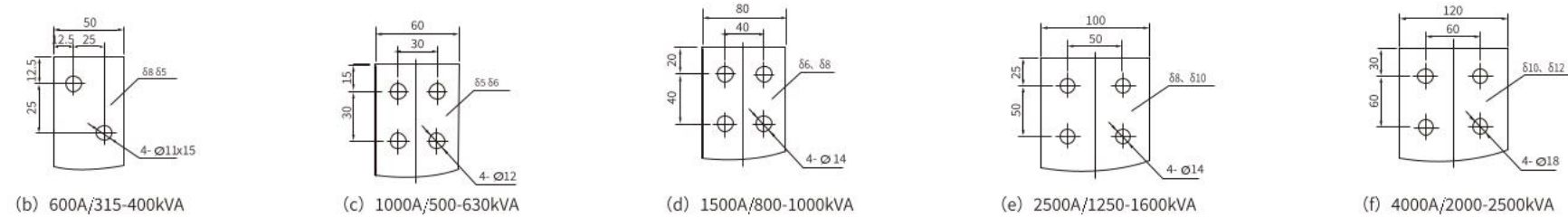
Connection group: Dyn11 or Yyn0  
Insulation level: LI 75 (60) kV / AC 35  
(20) kV / LI AC 3

Tapping range:  $\pm 2 \times 2.5\%$ , etc.

| Model         | UK% | No-load Loss<br>P0 (W) | Load Loss<br>(°C) Pk (W) | I0%  | LPA (AN)<br>dB | B Track Gauge<br>m×n | Main Body Dimensions<br>L×W×H(mm) | Enclosure Dimensions<br>L×W×H (mm) | Unit Weight | Enclosure Weight |
|---------------|-----|------------------------|--------------------------|------|----------------|----------------------|-----------------------------------|------------------------------------|-------------|------------------|
| SCB11-315 10  | 4   | 790                    | 3730                     | 1.0  | 55             | 660×820              | 1100×890×900                      | 1600×1300×2200                     | 1140        | 240              |
| SCB11-400 10  | 4   | 880                    | 4280                     | 1.0  | 55             | 660×820              | 1150×895×930                      | 1600×1300×2200                     | 1300        | 240              |
| SCB11-500 10  | 4   | 1040                   | 5230                     | 1.0  | 57             | 660×820              | 1180×905×1010                     | 1600×1300×2200                     | 1550        | 240              |
| SCB11-630 10  | 6   | 1170                   | 6400                     | 0.85 | 57             | 820×980              | 1275×960×1020                     | 1800×1400×2200                     | 1900        | 280              |
| SCB11-800 10  | 6   | 1360                   | 7460                     | 0.85 | 58             | 820×980              | 1430×1030×980                     | 1800×1400×2200                     | 2170        | 280              |
| SCB11-1000/10 | 6   | 1590                   | 8760                     | 0.85 | 58             | 820×980              | 1600×1070×1050                    | 2000×1500×2200                     | 2800        | 300              |
| SCB11-1250/10 | 6   | 1880                   | 10370                    | 0.85 | 60             | 820×1070             | 1680×1160×1120                    | 2100×1500×2200                     | 3230        | 320              |
| SCB11-1600/10 | 6   | 2200                   | 12580                    | 0.85 | 60             | 820×1070             | 1820×1180×1260                    | 2300×1600×2200                     | 4090        | 360              |
| SCB11-2000/10 | 6   | 2740                   | 15560                    | 0.70 | 62             | 1070×1070            | 1920×1200×1300                    | 2300×1600×2200                     | 4770        | 360              |
| SCB11-2500/10 | 6   | 3240                   | 18450                    | 0.70 | 62             | 1070×1070            | 2030×1230×1360                    | 2400×1600×2200                     | 6060        | 380              |



Low-voltage terminal busbar



Note: The dimensions and data provided in this manual are for design and selection purposes only. The final data shall be subject to the actual product as delivered from the factory. If SCB11 series transformers are required, relevant technical parameters can be obtained by contacting our company by phone.

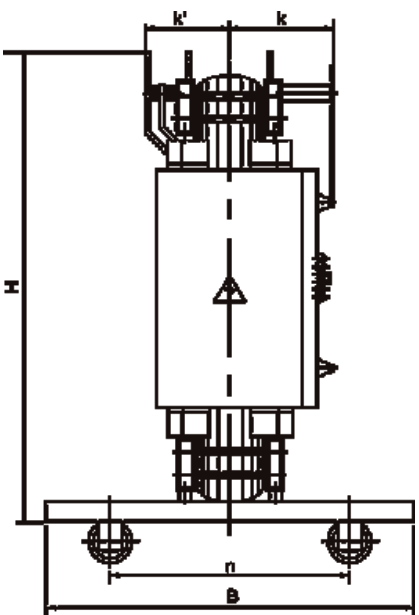
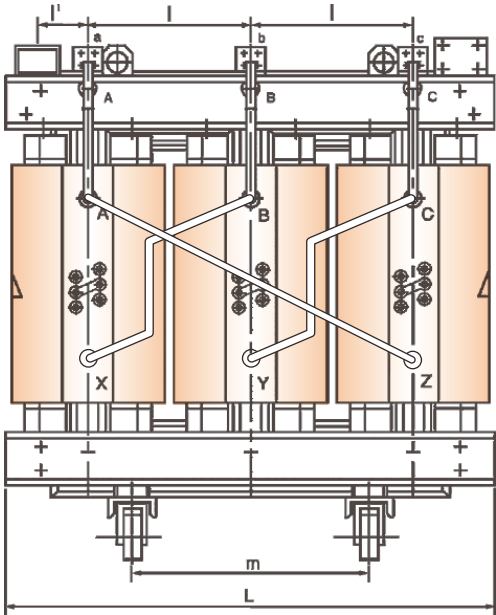
H-Class Insulation  
SCB12-315-3150/10

Rated High Voltage: 10 kV (10.5 kV,  
11 kV, 6.6 kV, 6.3 kV, 6 kV)  
Rated Low Voltage: 0.4 kV

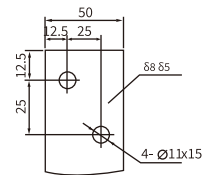
Connection group: Dyn11 or Yyn0  
Insulation level: LI 75 (60) kV / AC 35  
(20) kV / LI AC 3

Tapping range:  $\pm 2 \times 2.5\%$ , etc.

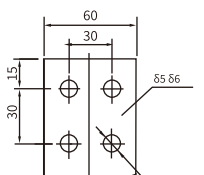
| Model         | UK% | No-load<br>Loss<br>P0 (W) | Load Loss<br>(°C) Pk (W) | I0%  | LPA (AN)<br>dB | B Track<br>Gauge<br>m×n | Main Body Dimensions<br>L×W×H(mm) | Enclosure Dimensions<br>L×W×H (mm) | Unit<br>Weight | Enclosure<br>Weight |
|---------------|-----|---------------------------|--------------------------|------|----------------|-------------------------|-----------------------------------|------------------------------------|----------------|---------------------|
| SCB12-315/10  | 4   | 705                       | 3730                     | 1.0  | 55             | 660×820                 | 1100×890×900                      | 1600×1300×2200                     | 1140           | 240                 |
| SCB12-400/10  | 4   | 785                       | 4280                     | 1.0  | 55             | 660×820                 | 1150×895×930                      | 1600×1300×2200                     | 1300           | 240                 |
| SCB12-500/10  | 4   | 930                       | 5230                     | 1.0  | 57             | 660×820                 | 1180×905×1010                     | 1600×1300×2200                     | 1550           | 240                 |
| SCB12-630/10  | 6   | 140                       | 6400                     | 0.85 | 57             | 820×980                 | 1275×960×1020                     | 1800×1400×2200                     | 1900           | 280                 |
| SCB12-800/10  | 6   | 1210                      | 7460                     | 0.85 | 58             | 820×980                 | 1430×1030×980                     | 1800×1400×2200                     | 2170           | 280                 |
| SCB12-1000/10 | 6   | 1410                      | 8760                     | 0.85 | 58             | 820×980                 | 1600×1070×1050                    | 2000×1500×2200                     | 2800           | 300                 |
| SCB12-1250/10 | 6   | 1670                      | 10370                    | 0.85 | 60             | 820×1070                | 1680×1060×1120                    | 2100×1500×2200                     | 3230           | 320                 |
| SCB12-1600/10 | 6   | 1960                      | 12580                    | 0.85 | 60             | 820×1070                | 1820×1180×1260                    | 2100×1600×2200                     | 4090           | 360                 |
| SCB12-2000/10 | 6   | 2440                      | 15560                    | 0.70 | 62             | 1070×1070               | 1920×1200×1300                    | 2300×1600×2200                     | 4770           | 360                 |
| SCB12-2500/10 | 6   | 2880                      | 18450                    | 0.70 | 62             | 1070×1070               | 2030×1230×1360                    | 2400×1600×2200                     | 6060           | 380                 |



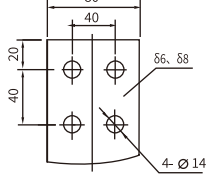
Low-voltage terminal busbar



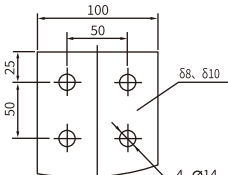
(b) 600A/315-400kVA



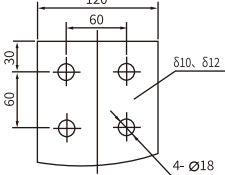
(c) 1000A/500-630kVA



(d) 1500A/800-1000kVA



(e) 2500A/1250-1600kVA



(f) 4000A/2000-2500kVA

Note: The dimensions and data provided in this manual are for design and selection purposes only. The final data shall be subject to the actual product as delivered from the factory. If SCB12 series transformers are required, relevant technical parameters can be obtained by contacting our company by phone.

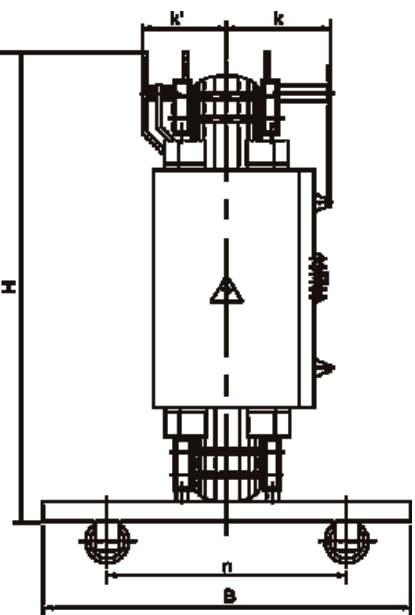
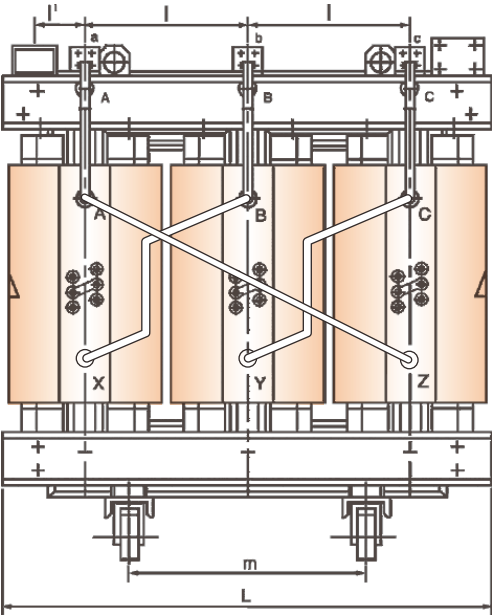
H-Class Insulation  
SCB13-315-3150/10

Rated High Voltage: 10 kV (10.5 kV,  
11 kV, 6.6 kV, 6.3 kV, 6 kV)  
Rated Low Voltage: 0.4 kV

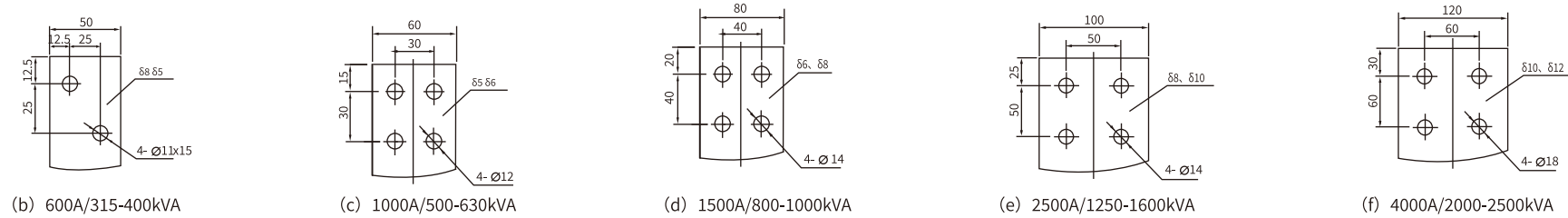
Connection group: Dyn11 or Yyn0  
Insulation level: LI 75 (60) kV / AC 35  
(20) kV / LI AC 3

Tapping range: ±2 × 2.5%, etc.

| Model         | UK% | No-load Loss<br>P0 (W) | Load Loss<br>(°C) Pk (W) | I0%  | LPA (AN)<br>dB | B Track Gauge<br>m×n | Main Body Dimensions<br>L×W×H(mm) | Enclosure Dimensions<br>L×W×H (mm) | Unit Weight | Enclosure Weight |
|---------------|-----|------------------------|--------------------------|------|----------------|----------------------|-----------------------------------|------------------------------------|-------------|------------------|
| SCB13-315/10  | 4   | 635                    | 3355                     | 1.0  | 55             | 660×820              | 1100×890×900                      | 1600×1300×2200                     | 1140        | 240              |
| SCB13-400/10  | 4   | 705                    | 3850                     | 1.0  | 55             | 660×820              | 1150×895×930                      | 1600×1300×2200                     | 1300        | 240              |
| SCB13-500/10  | 4   | 835                    | 4705                     | 1.0  | 57             | 660×820              | 1180×905×1010                     | 1600×1300×2200                     | 1550        | 240              |
| SCB13-630/10  | 6   | 935                    | 5760                     | 0.85 | 57             | 820×980              | 1275×960×1020                     | 1800×1400×2200                     | 1900        | 280              |
| SCB13-800/10  | 6   | 1090                   | 6715                     | 0.85 | 58             | 820×980              | 1430×1030×980                     | 1800×1400×2200                     | 2170        | 280              |
| SCB13-1000/10 | 6   | 1270                   | 7885                     | 0.85 | 58             | 820×980              | 1600×1070×1050                    | 2000×1500×2200                     | 2800        | 300              |
| SCB13-1250/10 | 6   | 1500                   | 9335                     | 0.85 | 60             | 820×1070             | 1680×1160×1120                    | 2100×1500×2200                     | 3230        | 320              |
| SCB13-1600/10 | 6   | 1760                   | 11320                    | 0.85 | 60             | 820×1070             | 1820×1180×1260                    | 2300×1600×2200                     | 4090        | 360              |
| SCB13-2000/10 | 6   | 2190                   | 14005                    | 0.70 | 62             | 1070×1070            | 1920×1200×1300                    | 2300×1600×2200                     | 4770        | 360              |
| SCB13-2500/10 | 6   | 2590                   | 16605                    | 0.70 | 62             | 1070×1070            | 2030×1230×1360                    | 2400×1600×2200                     | 6060        | 380              |



Low-voltage terminal busbar



Note: The dimensions and data provided in this manual are for design and selection purposes only. The final data shall be subject to the actual product as delivered from the factory. If SCB13 series transformers are required, relevant technical parameters can be obtained by contacting our company by phone.

SCB14-315~3150/10 Energy Efficiency Grade 2, in compliance with GB 20052-2024

Rated High Voltage: 10 kV (10.5 kV,  
11 kV, 6.6 kV, 6.3 kV, 6 kV)  
Rated Low Voltage: 0.4 kV

Connection group: Dyn11 or Yyn0  
Insulation level: LI 75 (60) kV / AC 35  
(20) kV / LI AC 3

Tapping range: ±2 × 2.5%, etc.

| Model         | UK% | No-load Loss<br>P0 (W) | Load Loss<br>(°C) Pk (W) | 10%  | LPA (AN)<br>dB | B Track Gauge<br>m×n | Main Body Dimensions<br>L×W×H(mm) | Enclosure Dimensions<br>L×W×H (mm) | Unit Weight | Enclosure Weight |
|---------------|-----|------------------------|--------------------------|------|----------------|----------------------|-----------------------------------|------------------------------------|-------------|------------------|
| SCB14-315/10  | 4   | 600                    | 3355                     | 1.0  | 65             | 660×820              | 1140×890×960                      | 1600×1300×2200                     | 1400        | 240              |
| SCB14-400/10  | 4   | 665                    | 3850                     | 1.0  | 65             | 660×820              | 1140×900×990                      | 1600×1300×2200                     | 1710        | 240              |
| SCB14-500/10  | 4   | 790                    | 4705                     | 1.0  | 57             | 660×820              | 1130×910×1060                     | 1600×1300×2200                     | 1820        | 240              |
| SCB14-630/10  | 6   | 885                    | 5760                     | 0.85 | 57             | 820×980              | 1320×1020×990                     | 1800×1400×2200                     | 2160        | 280              |
| SCB14-800/10  | 6   | 1035                   | 6715                     | 0.85 | 58             | 820×980              | 1400×1020×1070                    | 1800×1400×2200                     | 2450        | 280              |
| SCB14-1000/10 | 6   | 1205                   | 7885                     | 0.85 | 58             | 820×980              | 1400×1040×1070                    | 2000×1500×2200                     | 2680        | 300              |
| SCB14-1250/10 | 6   | 1420                   | 9335                     | 0.85 | 60             | 820×1070             | 1490×1120×1110                    | 2000×1500×2200                     | 3350        | 300              |
| SCB14-1600/10 | 6   | 1665                   | 11320                    | 0.85 | 60             | 820×1070             | 1590×1150×1230                    | 2200×1600×2200                     | 4460        | 350              |
| SCB14-2000/10 | 6   | 2075                   | 14005                    | 0.70 | 62             | 1070×1070            | 1600×1170×1290                    | 2200×1600×2200                     | 5110        | 350              |
| SCB14-2500/10 | 6   | 2450                   | 16605                    | 0.70 | 62             | 1070×1070            | 1750×1200×1350                    | 2200×1600×2200                     | 6000        | 350              |

SCB18-315~3150/10 Energy Efficiency Grade 1, in compliance with GB 20052-2024

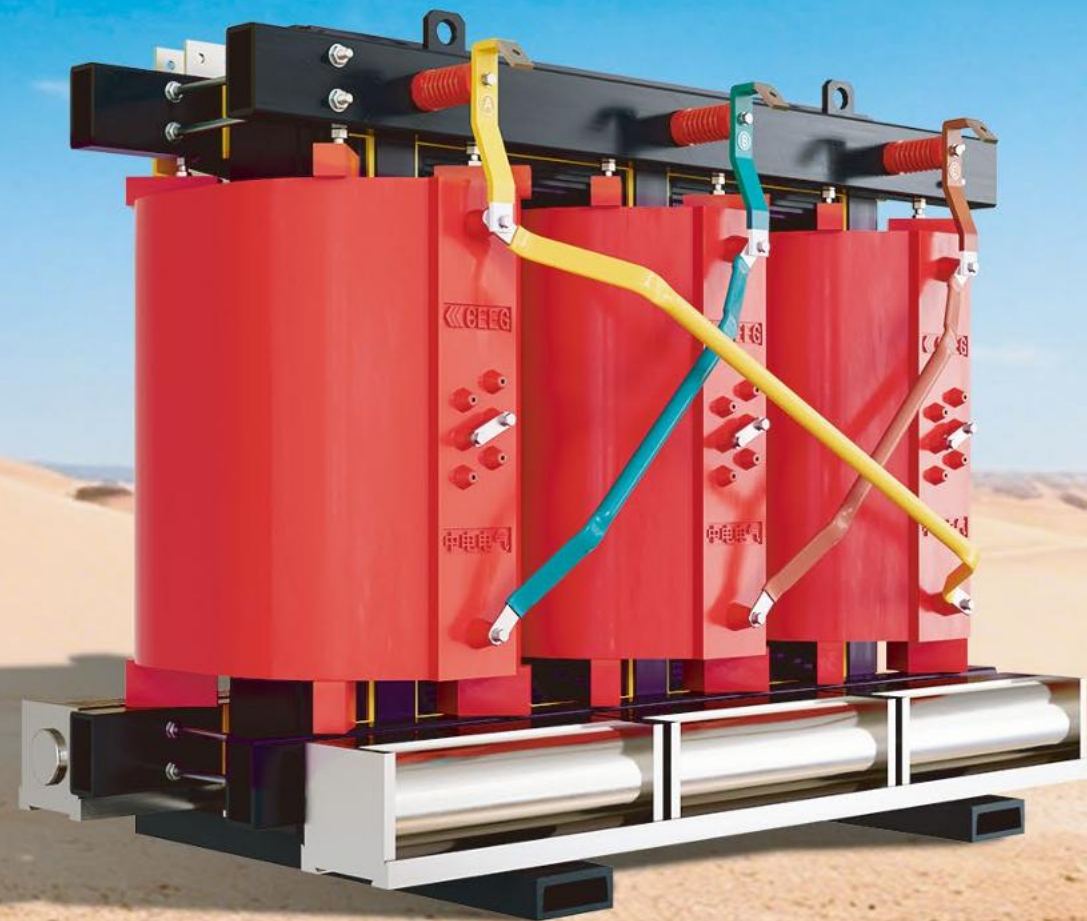
Rated High Voltage: 10 kV (10.5 kV,  
11 kV, 6.6 kV, 6.3 kV, 6 kV)  
Rated Low Voltage: 0.4 kV

Connection group: Dyn11 or Yyn0  
Insulation level: LI 75 (60) kV / AC 35  
(20) kV / LI AC 3

Tapping range: ±2 × 2.5%, etc.

| Model         | UK% | No-load Loss<br>P0 (W) | Load loss<br>(°C) Pk (W) | 10%  | LPA (AN)<br>dB | B Track Gauge<br>m×n | Main Body Dimensions<br>L×W×H(mm) | Enclosure Dimensions<br>L×W×H (mm) | Unit Weight | Enclosure Weight |
|---------------|-----|------------------------|--------------------------|------|----------------|----------------------|-----------------------------------|------------------------------------|-------------|------------------|
| SCB18-315/10  | 4   | 510                    | 3350                     | 1.0  | 65             | 660×820              | 1140×890×960                      | 1600×1300×2200                     | 1400        | 240              |
| SCB18-400/10  | 4   | 570                    | 3850                     | 1.0  | 65             | 660×820              | 1140×900×990                      | 1600×1300×2200                     | 1710        | 240              |
| SCB18-500/10  | 4   | 670                    | 4750                     | 1.0  | 57             | 660×820              | 1130×910×1060                     | 1600×1300×2200                     | 1820        | 240              |
| SCB18-630/10  | 6   | 750                    | 5760                     | 0.85 | 57             | 820×980              | 1320×1020×990                     | 1800×1400×2200                     | 2160        | 280              |
| SCB18-800/10  | 6   | 875                    | 6715                     | 0.85 | 58             | 820×980              | 1400×1020×1070                    | 1800×1400×2200                     | 2450        | 280              |
| SCB18-1000/10 | 6   | 1020                   | 7885                     | 0.85 | 58             | 820×980              | 1400×1040×1070                    | 2000×1500×2200                     | 2680        | 300              |
| SCB18-1250/10 | 6   | 1205                   | 9335                     | 0.85 | 60             | 820×1070             | 1490×1120×1110                    | 2000×1500×2200                     | 3350        | 300              |
| SCB18-1600/10 | 6   | 1415                   | 11320                    | 0.85 | 60             | 820×1070             | 1590×1150×1230                    | 2200×1600×2200                     | 4460        | 350              |
| SCB18-2000/10 | 6   | 1760                   | 14005                    | 0.70 | 62             | 1070×1070            | 1600×1170×1290                    | 2200×1600×2200                     | 5110        | 350              |
| SCB18-2500/10 | 6   | 2080                   | 16605                    | 0.70 | 62             | 1070×1070            | 1750×1200×1350                    | 2200×1600×2200                     | 6000        | 350              |

## Special-Purpose Dry Type Transformers



### • Traction Rectifier Transformers

Rated capacity: 800–4,400 kVA; voltage ratings: 10 kV and 35 kV; rectification pulse counts: 12-pulse and 24-pulse. The 24-pulse rectification circuit reduces harmonic pollution to the power grid by 50% compared to the 12-pulse rectification circuit, eliminating the need for filtering devices at that location. Suitable for power supply systems in urban subways and rail transit.

### • Excitation Rectifier Transformers

Rated capacity: 315–3000×3 kVA; voltage ratings: 10, 13.8, 15.75, 20, and 22 kV; typically features a single-phase configuration, high-voltage out-of-phase enclosed busbar feed-in, and shielding between high-voltage windings. Suitable for static excitation systems in hydroelectric and thermal power plants.

### • General-Purpose Rectifier Transformers

Rated capacity: 315–4000 kVA; voltage ratings: 10 and 35 kV. Suitable for rectifier systems in general industrial and mining enterprises.

### • H-Bridge Rectifier Transformers

Rated capacity: 315–2,500 kVA; voltage ratings: 3 and 6 kV. Each unit has 3–9 windings per phase and can be combined in pairs and connected in phase-shifted configuration to form an H-bridge rectifier. Suitable for AC-to-AC variable-frequency power supply systems for electric motors.

### • Three-Phase Five-Column Rectifier Transformer

Rated capacity: 30–2,500 kVA; voltage ratings: 10 and 35 kV. When used in double-reverse-star rectifier circuits, these transformers eliminate the need for balancing reactors and reduce voltage-regulation current surges, while also reducing the overall height. They are suitable for installations with limited space or for use in reverse-star rectifier systems.

### • Metallurgical Electric Furnace Transformers

Rated current less than 20,000 A; voltage ratings of 10 and 35 kV; equipped with a no-load tap changer. Suitable for power supply systems of high-current metallurgical electric furnaces.

### • Transformers for Marine and Oil Production Platforms

Rated capacity: 30–10,000 kVA; voltage ratings: 0.38 and 35 kV. Certified by the China Classification Society (CCS) and holds a CCS Type Approval Certificate for marine products. Suitable for power supply systems on ships and oil production platforms.

### • Nuclear Power Plant Transformers

Rated capacity: 1,000–1,250 kVA; voltage ratings: 10 kV; certified through IE-class dry-type transformer testing and certification for nuclear power plants. Suitable for IE-class electrical systems in the nuclear island of nuclear power plants and nuclear reactor equipment.

### • Transformers for Electrified Railways

Rated capacity: 20–315 kVA; voltage rating: 27.5 kV; connection groups: DYN11, LI0, ILYN0 (two-phase to three-phase). Suitable for auxiliary power systems in traction substations, switching stations, AT stations, and section substations of electrified railways.

### • Autotransformers

Rated capacity: 30–2,500 kVA; voltage ratings: 10 and 35 kV. This type of transformer helps reduce costs. Suitable for motor starting power supply systems.

### • Dual-Voltage Exchange Transformers

Rated capacity: 30–2,500 kVA; voltage ratings: 6 and 10 kV. Voltage conversion (between 6 kV and 10 kV) is achieved by changing the connection group or switching the winding segment connections. Suitable for power supply systems operating at different voltages.

# Usage and Installation



## Operating Conditions for the Transformer

- The installation site must be protected from flooding, with an altitude not exceeding 1,000 meters (unless otherwise specified), and an ambient temperature not exceeding 40°C. Relative humidity is 100%, and the ambient temperature.
- range is 40°C to -25°C (a load switch and temperature controller are required at -25°C). The installation site shall be clean and free from conductive dust and corrosive gases, and shall provide good natural ventilation or adequate forced ventilation conditions.
- When installing the product, generally maintain a distance of 300 mm from walls and other obstacles, and ensure a distance of 300 mm between adjacent transformers. These distances may be adjusted appropriately for distribution boxes and other locations with limited installation space.



## Product Packaging and Transportation

- The products are available in two types: open type (without protective enclosure) and enclosed type (with protective enclosure). They are generally suitable for transportation by railway, waterway, or road. Depending on transportation requirements, the transformer may be partially disassembled for shipment (such as the on-load tap changer, temperature controller, cooling fan unit, and protective enclosure, which can be packed separately), or the entire unit may be packed and transported in a single package.
- For products in shipping crates, during lifting operations, slings must be attached to the wooden blocks at the four corners of the crate's base. For unpacked products, use a dedicated lifting device. Perform a test lift 100mm–150mm off the ground first; proceed with the formal lift only after confirming no abnormalities.
- During transportation, the route should not include inclines or declines greater than 15°. To ensure the vehicle bears the load evenly, position the product's center of gravity on the vehicle's vertical centerline when loading. To prevent product displacement or overturning during transport, align the product's long axis with the direction of travel, and secure the product firmly to the transport vehicle.



## Appearance Inspection Before Installation

- After unpacking, remove the protective devices and inspect the external condition of the transformer. Special attention should be paid to the mechanical integrity of the windings and core, the clamping condition of the windings and core, and the tightness of connection bolts.
- Following the inspection, all fasteners and the clamping parts of the windings and core shall be re-tightened in sequence to ensure that no looseness exists.
- Remove dust and contaminants from the transformer using dry compressed air or a clean cloth.
- If the transformer has been stored for a prolonged period and water droplets or condensation are found on its surface, drying treatment shall be performed until the insulation resistance of the windings complies with the specified requirements.



## Inspection Before Commissioning

- Measure the DC resistance of the high-voltage and low-voltage windings and verify that the measured values are consistent with those provided in the factory test certificate.
- Inspect the core grounding to ensure that the grounding connection is reliable and that no foreign objects are causing unintended grounding or bridging.
- Measure the insulation resistance.



## Energization and Operation

- Before being placed into service, the transformer shall be operated under no-load conditions. After three impact closing operations, the protection system shall be inspected and adjusted.
- At the time of delivery, the high-voltage tap position is set at the rated position. If voltage adjustment is required during operation, the tap connections may be changed according to the tap voltages indicated on the nameplate (for off-circuit tap changing). Such adjustment must be carried out only after the transformer has been completely de-energized.



# Case Studies



Wukesong Sports Center  
Beijing Olympics



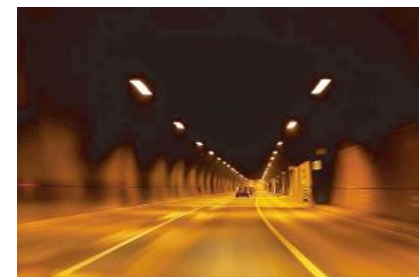
Beijing Olympic Badminton Arena



Beijing Olympic  
Qingdao Sailing Command Center



Nanjing Metro Line 4



Shanghai World Expo  
Huangpu River Crossing Tunnel Project



Shanghai F1 Circuit



Shenzhou-5 Manned  
Spaceflight Project



Philippines Cement Plant



Beijing South Railway Station



Guangdong-Hong Kong  
Cross-Sea Bridge



Subic Bay Solar Power Plant  
Philippines



Capital Airport



China Mobile



China Unicom



China Telecom



China Petroleum & Chemical Corporation



Wuxi Metro Group Co., Ltd.



Hainan Aircraft Carrier Base



Qingdao Aircraft Carrier Base



Rocket Force Base



Sinopec Shengli Construction Engineering Co., Ltd.



CNOOC Zhongjie Petrochemical Co., Ltd.



Beijing Electric Power Company



Anhui Provincial Power Company



Datong Coal Mining Group



Huaneng Jimo Wind Power Co., Ltd.



Beijing Oriental Petrochemical Co., Ltd.



Shenhua Materials Group Co., Ltd.



Liaoning Provincial Power Company



Shandong Electric Power Construction Third Engineering Company



Shaanxi Provincial Power Company



Tianjin Electric Power Company



MCC South (Wuhan) Automation Co., Ltd.



Beijing Shougang Xingang Co., Ltd.



Baoshan Iron & Steel Co., Ltd.



CSIC Shipbuilding Co., Ltd.



Gezhouba Group Power Co., Ltd.



China Power Investment Zhangbei Wind Power Co., Ltd.



China Nuclear Power Engineering Co., Ltd



China National Nuclear Corporation 404



Federal Pharmaceutical (Inner Mongolia) Co., Ltd.



Siemens China Co., Ltd.



Mengniu Dairy (Ma'anshan) Co., Ltd.



Nanjing CEC Panda Flat Panel Display Technology

# Case Studies (Selected)

| Telecommunications Industry                                          |                                                                     |                                                                   |
|----------------------------------------------------------------------|---------------------------------------------------------------------|-------------------------------------------------------------------|
| China Mobile Communications Co., Ltd.                                | China Mobile Communications Group Huai'an Call Center               | China Mobile International Information Port Phase I Project       |
| China Mobile Communications Group Anhui Co., Ltd.                    | China Mobile Communications Group Zhejiang Co., Ltd.                | China Telecom Corporation Limited                                 |
| China Mobile Communications Group Anhui Co., Ltd., Anqing Branch     | China Mobile Communications Group Zhejiang Co., Ltd., Ningbo Branch | China Telecom Corporation Limited, Nanjing Branch                 |
| China Mobile Communications Group Anhui Co., Ltd., Ma'anshan Branch  | China Mobile Communications Group Shanghai Co., Ltd                 | China Telecom Corporation Limited, Zhejiang Branch                |
| China Mobile Communications Group Anhui Co., Ltd., Wuhu Branch       | China Mobile Communications Group Hubei Co., Ltd.                   | China Telecom Corporation Limited, Shanghai Branch                |
| China Mobile Communications Group Anhui Co., Ltd., Huangshan Branch  | China Mobile Communications Group Hebei Co., Ltd.                   | China Telecom Corporation Limited, Hangzhou Branch                |
| China Mobile Communications Group Anhui Co., Ltd., Bozhou Branch     | China Mobile Communications Group Chongqing Co., Ltd.               | China Telecom Shaanxi Company Smart Cloud Service Base            |
| China Mobile Communications Group Anhui Co., Ltd. Bengbu Branch      | China Mobile Communications Group Gansu Co., Ltd.                   | China United Network Communications Co., Ltd.                     |
| China Mobile Communications Group Jiangsu Co., Ltd.                  | China Mobile Communications Group Qinghai Co., Ltd.                 | Unicom Cloud Data Co., Ltd.                                       |
| China Mobile Communications Group Jiangsu Co., Ltd., Taizhou Branch  | China Mobile Communications Group Jilin Co., Ltd.                   | China Unicom Langfang Data Branch                                 |
| China Mobile Communications Group Jiangsu Co., Ltd. Wuxi Branch      | China Mobile Communications Group Ningxia Co., Ltd.                 | China United Network Communications Co., Ltd., Hohhot Data Branch |
| China Mobile Communications Group Jiangsu Co., Ltd., Yancheng Branch | China Mobile Communications Group Guizhou Co., Ltd.                 | China Ordnance Communications Technology Co., Ltd.                |

| Industry       | Region  | Project Name                                         | Industry       | Region     | Project Name                          | Industry          | Project Name                                                      |
|----------------|---------|------------------------------------------------------|----------------|------------|---------------------------------------|-------------------|-------------------------------------------------------------------|
| Highway Tunnel | Hubei   | Shibai Expressway                                    | Highway Tunnel | Guizhou    | Dasi Expressway                       | Military Industry | Supply Procurement Office of Unit 92304, People's Liberation Army |
|                | Shanxi  | Yangzuo Expressway                                   |                | Guang dong | Gaopu Road, Tianhe District           |                   | Unit 96311 Supply Procurement Station                             |
|                |         | Shanxi Wangfan Expressway                            |                | Jiangxi    | Jiujiang Yangtze River Highway Bridge |                   | People's Liberation Army Unit 96542                               |
|                |         | Shuozhou Ring Expressway                             |                |            | Jingmu Expressway                     |                   | Equipment Department of Unit 96101, People's Liberation Army      |
|                |         | Changping Expressway                                 |                | Gansu      | Qinglan Expressway                    |                   | Inner Mongolia Northern Heavy Industries Group Co., Ltd.          |
|                |         | Yuan Shen Expressway                                 |                |            | Dangdie Expressway                    |                   | Inner Mongolia First Machinery Group Co., Ltd.                    |
|                |         | Yangquan West Ring Expressway                        |                |            | Gansu Provincial Road Tunnels         |                   | Northern Engineering Design Research Institute Co., Ltd.          |
|                |         | Wangzhuang Expressway                                |                | Henan      | Deng-Ru Expressway                    |                   | China Northern Vehicle Research Institute                         |
|                |         | Linli Expressway                                     |                | Guangxi    | Nanning Outer Ring Road and Tunnel    |                   | Jinxi Axle Co., Ltd                                               |
|                | Hunan   | Yonglan Expressway                                   |                | Qinghai    | Gonghe-Yushu Highway                  |                   | Jinxi Industrial Group Co., Ltd.                                  |
|                |         | Yanru Expressway and Tunnel                          |                |            | Tongtianhe Tunnel                     |                   | Changzhi Tsinghua Machinery Plant                                 |
|                |         | Shuangzhou Road, Lengshuitan District, Yongzhou City |                |            | Hekashan Tunne                        |                   | East China Institute of Optoelectronic Integrated Devices         |
|                | Guizhou | Bidu Expressway                                      |                | Sichuan    | Da-Shan Expressway                    | Electric Power    | Tianjin Municipal Power Company                                   |
|                |         | Yan-De Expressway                                    |                | Yunnan     | Dali-Lijiang Expressway               |                   | State Grid Shaanxi Electric Power Company                         |

| Industry       | Project Name                                                                             | Industry      | Project Name                                                       | Industry        | Project Name                                                         |
|----------------|------------------------------------------------------------------------------------------|---------------|--------------------------------------------------------------------|-----------------|----------------------------------------------------------------------|
| Electric Power | Liaoning Provincial Electric Power Co., Ltd.                                             | Metallurgy    | Beijing Shougang Electromechanical Co., Ltd. Motor Plant           | Coal            | Shaanxi Hengyuan Coal & Power Group Zhaojialiang Coal Mine Co., Ltd. |
|                | Jiaxiang County Power Supply Company                                                     |               | MCC South Engineering Technology Co., Ltd.                         |                 | Inner Mongolia Pingzhuang Energy Co., Ltd.                           |
|                | Cangzhou Power Supply Company                                                            | Petrochemical | Tangshan Zhonghao Chemical Co., Ltd.                               |                 | Shaanxi Hengyuan Coal & Power Group Electrochemical Co., Ltd.        |
|                | Zhenfeng Power Supply Bureau                                                             |               | Chongqing Huage Biochemical Co., Ltd.                              |                 | Zibo Mining Group Materials Supply Co., Ltd.                         |
|                | Wuxi Guangying Industrial Co., Ltd.                                                      |               | Henan Energy and Chemical Industry Group Heavy Equipment Co., Ltd. |                 | Shenhua Baorixile Energy Co., Ltd.                                   |
|                | Tianjin Jinghai Power Supply Co., Ltd.                                                   |               | China Rubber (Anshan) Chemical Industry Co., Ltd.                  |                 | Shenfu Economic Development Zone Haiwan Coal Mine Co., Ltd.          |
|                | Anhui Electric Power Fanchang Power Supply Co., Ltd.                                     |               | Sinopec Qingdao Petrochemical Co., Ltd.                            |                 | Shanxi Jinmei Group Equipment and Materials Co., Ltd.                |
|                | Zhenjiang Dazhao Group Co., Ltd.                                                         |               | Anyang Chemical Industry Group Co., Ltd.                           |                 | Shaanxi Guojiahe Coal Industry Co., Ltd.                             |
|                | Jinhua Electric Switchgear Co., Ltd.                                                     |               | Jiangsu Chengxing Phosphate Chemical Co., Ltd.                     |                 | Shaanxi Coal Industry Group Huangling Jianzhuang Mining Co., Ltd.    |
|                | Beijing Jingdian Boyuan Power Supply and Distribution Engineering Installation Co., Ltd. |               | Jiangsu Jingshen Salt Chemical Co., Ltd.                           |                 | Huainan Mining (Group) Co., Ltd.                                     |
| Metallurgy     | Nanjing Iron and Steel Joint Stock Co., Ltd.                                             |               | Daqing Zhonglan Petrochemical Co., Ltd.                            | Pharmaceuticals | North China Pharmaceutical Co., Ltd.                                 |
|                | Beijing General Research Institute of Mining and Metallurgy                              |               | China Salt Jintan Salt Chemical Co., Ltd.                          |                 | Chinese Academy of Medical Sciences                                  |
|                | Nanjing Iron & Steel Co., Ltd.                                                           |               | Hubei Dayukou Chemical Co., Ltd.                                   |                 | China Resources Shuanghe Pharmaceutical Co., Ltd.                    |
|                | Tangshan Guofeng Iron & Steel Co., Ltd.                                                  | Coal          | Zaozhuang Mining Group Gaozhuang Coal Industry Co., Ltd.           |                 | Huazhong Pharmaceutical Co., Ltd.                                    |

## Service Network

With more than 400,000 transformers operating reliably worldwide, CEEG has established a strong global presence and earned the trust of customers across diverse industries.

Our portfolio includes transformers, photovoltaic modules, energy storage inverters, and integrated energy storage systems, serving customers in over 150 countries and regions throughout Europe, Australia, Southeast Asia, the Middle East, and Africa.

Driven by innovation and a commitment to sustainability, CEEG continues to deliver advanced energy solutions that support the global transition to a greener future.

